

Revision date 17-Apr-2023

Revision Number 1

1. Identification

Product identifier

Product Name Aluminum Etch, AE W/Novec 4300

Other means of identification

Product Code(s) 8105

UN number or ID number UN3264

Synonyms No information available

Recommended use of the chemical and restrictions on use

Recommended use Industrial use
Laboratory use
Industrial Manufacturing (all)

Restrictions on use No information available

Details of the supplier of the safety data sheet

Supplier Address

Columbus Chemical Industries, Inc.
N4335 Temkin Rd.
Columbus, WI 53925 USA
Phone: (920) 623-2140
Fax: (920) 623-2577
www.columbuschemical.com

Emergency telephone number

24 Hour Emergency Phone Number CHEMTREC: 1-800-424-9300 for US / 703-527-3887 outside US

Emergency Telephone 911

2. Hazard(s) identification

Classification

Acute toxicity - Oral	Category 4
Skin corrosion/irritation	Category 1
Serious eye damage/eye irritation	Category 1
Corrosive to metals	Category 1

Hazards not otherwise classified (HNOC)

Not applicable

Label elements

Danger

Hazard statements

H302 - Harmful if swallowed

H314 - Causes severe skin burns and eye damage

H290 - May be corrosive to metals.

**Precautionary Statements - Prevention**

P280 - Wear protective gloves/protective clothing/eye protection/face protection

P264 - Wash face, hands and any exposed skin thoroughly after handling

P270 - Do not eat, drink or smoke when using this product

P260 - Do not breathe dust/fume/gas/mist/vapors/spray

P234 - Keep only in original packaging

Precautionary Statements - Response

P321 - Specific treatment (see First-Aid Measures on SDS)

P310 - Immediately call a POISON CENTER or doctor

P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing

P310 - Immediately call a POISON CENTER or doctor

P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water

P363 - Wash contaminated clothing before reuse

P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing

P301 + P312 - IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell

P330 - Rinse mouth

P331 - Do NOT induce vomiting

P390 - Absorb spillage to prevent material damage

Precautionary Statements - Storage

P405 - Store locked up

P406 - Store in corrosion resistant container with a resistant inner liner

Precautionary Statements - Disposal

P501 - Dispose of contents/ container to an approved waste disposal plant

Unknown acute toxicity

2 % of the mixture consists of ingredient(s) of unknown acute oral toxicity

Other information

May be harmful in contact with skin. May be harmful if inhaled. Harmful to aquatic life with long lasting effects.

3. Composition/information on ingredients**Substance**

Not applicable.

Mixture

Chemical name	CAS No	Weight-%	Formula	Molecular Weight
Phosphoric acid	7664-38-2	77-79	H ₃ PO ₄	98.00 g/mol

Water	7732-18-5	Balance	H ₂ O	18.00 g/mol
Acetic acid	64-19-7	5-7	CH ₃ COOH	60.05 g/mol
Nitric acid	7697-37-2	1-2	HNO ₃	63.01 g/mol
Surfactant	Not Available	<0.1	Not Available	Not Available

4. First-aid measures

Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance. Immediate medical attention is required.
Inhalation	Remove to fresh air. If breathing has stopped, give artificial respiration. Get medical attention immediately. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. If breathing is difficult, (trained personnel should) give oxygen. Delayed pulmonary edema may occur. Get immediate medical attention.
Eye contact	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area. Get immediate medical attention.
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get immediate medical attention.
Ingestion	Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Get immediate medical attention.
Self-protection of the first aider	Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8). Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation.

Most important symptoms and effects, both acute and delayed

Symptoms	Burning sensation.
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Indication of any immediate medical attention and special treatment needed

Note to physicians	Product is a corrosive material. Use of gastric lavage or emesis is contraindicated. Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure.
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5. Fire-fighting measures

Suitable Extinguishing Media	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Large Fire	CAUTION: Use of water spray when fighting fire may be inefficient.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
Specific hazards arising from the chemical	The product causes burns of eyes, skin and mucous membranes. Thermal decomposition can lead to release of irritating gases and vapors.
Explosion data	
Sensitivity to mechanical impact	None.

Sensitivity to static discharge None.

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Attention! Corrosive material. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Other information Refer to protective measures listed in Sections 7 and 8.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Pick up and transfer to properly labeled containers.

7. Handling and storage

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with skin, eyes or clothing. In case of insufficient ventilation, wear suitable respiratory equipment. Handle product only in closed system or provide appropriate exhaust ventilation. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Protect from moisture. Store locked up. Keep out of the reach of children. Store away from other materials.

8. Exposure controls/personal protection

Control parameters

Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
Phosphoric acid	STEL: 3 mg/m ³ TWA: 1 mg/m ³	TWA: 1 mg/m ³ (vacated) TWA: 1 mg/m ³ (vacated) STEL: 3 mg/m ³	IDLH: 1000 mg/m ³ TWA: 1 mg/m ³ STEL: 3 mg/m ³
Acetic acid	STEL: 15 ppm TWA: 10 ppm	TWA: 10 ppm TWA: 25 mg/m ³ (vacated) TWA: 10 ppm (vacated) TWA: 25 mg/m ³	IDLH: 50 ppm TWA: 10 ppm TWA: 25 mg/m ³ STEL: 15 ppm STEL: 37 mg/m ³
Nitric acid	STEL: 4 ppm TWA: 2 ppm	TWA: 2 ppm TWA: 5 mg/m ³	IDLH: 25 ppm TWA: 2 ppm

		(vacated) TWA: 2 ppm (vacated) TWA: 5 mg/m ³ (vacated) STEL: 4 ppm (vacated) STEL: 10 mg/m ³	TWA: 5 mg/m ³ STEL: 4 ppm STEL: 10 mg/m ³
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Appropriate engineering controls

Engineering controls Showers
 Eyewash stations
 Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles. Face protection shield.

Hand protection Wear suitable gloves. Impervious gloves.

Skin and body protection Wear suitable protective clothing. Long sleeved clothing. Chemical resistant apron.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General hygiene considerations Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Regular cleaning of equipment, work area and clothing is recommended. Avoid contact with skin, eyes or clothing. Remove and wash contaminated clothing and gloves, including the inside, before re-use. Contaminated work clothing should not be allowed out of the workplace. Wash hands before breaks and immediately after handling the product.

9. Physical and chemical properties**Information on basic physical and chemical properties**

Physical state Liquid
Appearance Clear
Color Colorless to light yellow
Odor Pungent Acrid
Odor threshold No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	1.0	No data available
pH (as aqueous solution)	No data available	No data available
Melting point / freezing point	No data available	No data available
Initial boiling point and boiling range	No data available	No data available
Flash point	No data available	No data available
Evaporation rate	No data available	No data available
Flammability	No data available	No data available
Flammability Limit in Air		No data available
Upper flammability or explosive limits	No data available	No data available
Lower flammability or explosive limits	No data available	No data available
Vapor pressure	No data available	No data available
Relative vapor density	No data available	No data available
Relative density	1.61	No data available
Water solubility	Completely soluble	No data available
Solubility(ies)	No data available	No data available
Partition coefficient	No data available	No data available

Autoignition temperature	No data available	No data available
Decomposition temperature		
Kinematic viscosity	No data available	No data available
Dynamic viscosity	No data available	No data available
<u>Other information</u>		
Explosive properties	No information available	
Oxidizing properties	No information available	
Softening point	No information available	
Molecular weight		
VOC content	No information available	
Liquid Density	No information available	
Bulk density	No information available	

10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	Exposure to air or moisture over prolonged periods.
Incompatible materials	Oxidizing agent. Acids. Bases.
Hazardous decomposition products	None known based on information supplied.

11. Toxicological information

Information on likely routes of exposure

Product Information

Inhalation	Specific test data for the substance or mixture is not available. Corrosive by inhalation. (based on components). Inhalation of corrosive fumes/gases may cause coughing, choking, headache, dizziness, and weakness for several hours. Pulmonary edema may occur with tightness in the chest, shortness of breath, bluish skin, decreased blood pressure, and increased heart rate. Inhaled corrosive substances can lead to a toxic edema of the lungs. Pulmonary edema can be fatal. May be harmful if inhaled.
Eye contact	Specific test data for the substance or mixture is not available. Causes serious eye damage. (based on components). Corrosive to the eyes and may cause severe damage including blindness. May cause irreversible damage to eyes.
Skin contact	Specific test data for the substance or mixture is not available. Corrosive. (based on components). Causes burns. May be harmful in contact with skin.
Ingestion	Specific test data for the substance or mixture is not available. Causes burns. (based on components). Ingestion causes burns of the upper digestive and respiratory tracts. May cause severe burning pain in the mouth and stomach with vomiting and diarrhea of dark blood. Blood pressure may decrease. Brownish or yellowish stains may be seen around the mouth. Swelling of the throat may cause shortness of breath and choking. May cause lung damage if swallowed. May be fatal if swallowed and enters airways.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms	Redness. Burning. May cause blindness. Coughing and/ or wheezing.
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Acute toxicity**Numerical measures of toxicity**

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	1,860.50 mg/kg
ATEmix (dermal)	2,822.00 mg/kg
ATEmix (inhalation-gas)	99,999.00 ppm
ATEmix (inhalation-vapor)	99,999.00 mg/l
ATEmix (inhalation-dust/mist)	6.21 mg/l

Unknown acute toxicity

2 % of the mixture consists of ingredient(s) of unknown acute oral toxicity

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Phosphoric acid	= 1530 mg/kg (Rat)	= 2740 mg/kg (Rabbit)	> 850 mg/m ³ (Rat) 1 h
Water	>90 mL/kg (Rat)	-	-
Acetic acid	= 3310 mg/kg (Rat)	= 1060 mg/kg (Rabbit)	= 11.4 mg/L (Rat) 4 h
Nitric acid	-	-	= 2500 ppm (Rat) 1 h

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Classification based on data available for ingredients. Causes severe skin burns and eye damage.
Serious eye damage/eye irritation	Classification based on data available for ingredients. Causes serious eye damage. Causes burns.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Target organ effects	Respiratory system, Eyes, Skin, Teeth.
Aspiration hazard	No information available.
Other adverse effects	No information available.

Interactive effects No information available.

12. Ecological information

Ecotoxicity Harmful to aquatic life with long lasting effects.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Acetic acid	-	LC50: =79mg/L (96h, Pimephales promelas) LC50: =75mg/L (96h, Lepomis macrochirus)	-	EC50: =65mg/L (48h, Daphnia magna)
Nitric acid	-	96h LC50: = 72 mg/L (Gambusia affinis)	-	-

Persistence and degradability No information available.

Bioaccumulation

Component Information

Chemical name	Partition coefficient
Phosphoric acid	-0.9
Acetic acid	-0.17
Nitric acid	-2.3

Other adverse effects No information available.

13. Disposal considerations

Disposal methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

California Hazardous Waste Status This product contains one or more substances that are listed with the State of California as a hazardous waste.

14. Transport information

DOT

Regulated
UN number or ID number UN3264
Proper shipping name Corrosive liquid, acidic, inorganic, n.o.s, (phosphoric acid, acetic acid, and nitric acid)
Transport hazard class(es) 8
Packing group II
DOT Marine Pollutant No

TDG

Regulated
UN number or ID number UN3264
UN proper shipping name Corrosive liquid, acidic, inorganic, n.o.s, (phosphoric acid, acetic acid, nitric acid)
Transport hazard class(es) 8
Packing group II

<u>ICAO (air)</u>	Regulated
UN number or ID number	UN3264
UN proper shipping name	Corrosive liquid, acidic, inorganic, n.o.s, (phosphoric acid, acetic acid, nitric acid)
Transport hazard class(es)	8
Packing group	II

<u>IATA</u>	Regulated
UN number or ID number	UN3264
UN proper shipping name	Corrosive liquid, acidic, inorganic, n.o.s, (phosphoric acid, acetic acid, nitric acid)
Transport hazard class(es)	8
Packing group	II

<u>IMDG</u>	Regulated
UN number or ID number	UN3264
UN proper shipping name	Corrosive liquid, acidic, inorganic, n.o.s, (phosphoric acid, acetic acid, nitric acid)
Transport hazard class(es)	8
Packing group	II

15. Regulatory information

International Inventories

TSCA	Complies.
DSL/NDSL	Complies.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.
AIC	Contact supplier for inventory compliance status.
NZIoC	Contact supplier for inventory compliance status.

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

NZIoC - New Zealand Inventory of Chemicals

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

Chemical name	SARA 313 - Threshold Values %
Nitric acid 7697-37-2	1.0

SARA 311/312 Hazard Categories

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

CWA (Clean Water Act)

This product contains the following substances which are regulated pollutants pursuant to the Clean Water Act (40 CFR 122.21

and 40 CFR 122.42).

Chemical name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
Phosphoric acid	5000 lb	-	-	X
Acetic acid	5000 lb	-	-	X
Nitric acid	1000 lb	-	-	X

CERCLA

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302).

Chemical name	Hazardous Substances RQs	Extremely Hazardous Substances RQs	Reportable Quantity (RQ)
Phosphoric acid	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ
Acetic acid	5000 lb	-	RQ 5000 lb final RQ RQ 2270 kg final RQ
Nitric acid	1000 lb	1000 lb	RQ 1000 lb final RQ RQ 454 kg final RQ

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Chemical name	New Jersey	Massachusetts	Pennsylvania
Phosphoric acid	X	X	X
Water	-	-	X
Acetic acid	X	X	X
Nitric acid	X	X	X

U.S. EPA Label Information

EPA Pesticide Registration Number Not applicable

16. Other information

NFPA	Health hazards 4	Flammability 0	Instability 0	Special hazards -
HMIS	Health hazards 4 *	Flammability 0	Physical hazards 0	Personal protection X
<i>Chronic Hazard Star Legend</i>	<i>* = Chronic Health Hazard</i>			

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Key literature references and sources for data used to compile the SDS

Agency for Toxic Substances and Disease Registry (ATSDR)
 U.S. Environmental Protection Agency ChemView Database
 European Food Safety Authority (EFSA)
 EPA (Environmental Protection Agency)
 Acute Exposure Guideline Level(s) (AEGl(s))
 U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act
 U.S. Environmental Protection Agency High Production Volume Chemicals

Food Research Journal
Hazardous Substance Database
International Uniform Chemical Information Database (IUCLID)
National Institute of Technology and Evaluation (NITE)
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)
NIOSH (National Institute for Occupational Safety and Health)
National Library of Medicine's ChemID Plus (NLM CIP)
National Library of Medicine's PubMed database (NLM PUBMED)
National Toxicology Program (NTP)
New Zealand's Chemical Classification and Information Database (CCID)
Organization for Economic Co-operation and Development Environment, Health, and Safety Publications
Organization for Economic Co-operation and Development High Production Volume Chemicals Program
Organization for Economic Co-operation and Development Screening Information Data Set
World Health Organization

Revision date 17-Apr-2023
Revision Note No information available.

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet